



HDAT

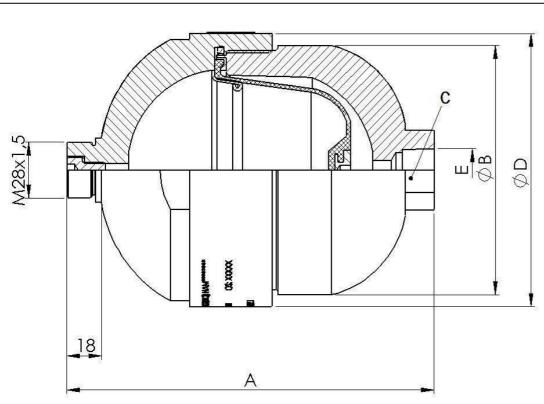
DIAPHRAGM ACCUMULATOR

ASME SECTION VIII DIV. 1

Maximum working pressure PS: 210 bar

Nominal capacity: 0.1 to 0.75 litres

1 - OPERATING PRINCIPLE



2 - HYDRAULIC SYMBOL

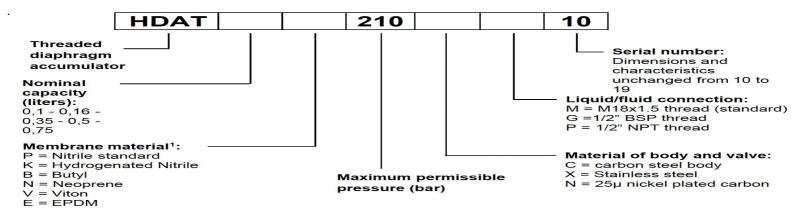
- A gas-loaded accumulator is an equipment that allows, in hydraulic circuits, a notable concentration of energy in limited spaces. Since liquids are basically incompressible and, therefore, are not able to store energy, this goal is achieved due to the considerable compressibility of gases.
- As it is a threaded diaphragm accumulator, it allows maintenance and replacement of the diaphragm.

3 - DIMENSIONS

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	Work	Gas	Net	E fluid side connection			Α	ØB	ØD	С
Model	pressure	volume (liters)	weight (kg)	М	Р	G	(mm)	(mm)	(mm)	(mm)
HDAT-0,1		0,1	1,9				131	73	77	36
HDAT-0,16	210	0,16	2,2	M18x1,5	1/2" NPT	1/2" BSP	137	78	78	30
HDAT-0,35		0,32	2,9				157	0.4	99	00
HDAT-0,5		0,48	4				172	94	116	.36
HDAT-0,75		0,75	7,7				192	120	137	40



4 - IDENTIFICATION



- 1- See catalog 092-100 item 3-14 information on membrane material.
- 2- Inform model / type in the additional data.

5 - PERFORMANCE

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Maximum working pressure PS	210 bar				
Test pressure PT	PS x 1.3 bar				
Range of temperature, min and max, TS	-20°C to +150°C (can have restrictions according to the diaphragm material)				
Pressure ratio (P ₂ /P ₀)	6:1				
Nominal capacity	0.1 - 0.16 - 0.36 - 0.5 - 0.75 litres				

6 - CONSTRUCTION FEATURES

This standard version includes:

- Body made of carbon steel, externally polished and painted with anti-rust coating blue RAL 5015.
- Diaphragm and joints made of nitrile rubber (P).
- Gas connection: M28x1.5
- Fluid connection: female parallel thread (dimensions: M standard).
- Construction according to ASME section VIII DIV. 1.

On request, the accumulator can be supplied with:

- Body with protective coating of 25 micron nickel (specify other thicknesses).
- Body in stainless steel AISI 316.
- Diaphragm in K, B, N, V and E (see identification on catalog 092-100 item 3-14);
- Fluid connection: special screw (dimensions E on request).
- Flanged fluid connection (specify flange information)

7 - SPARE PARTS

lkom	Description	Accumulator Model					
ltem	Description	HDAT-0,1	HDAT-0,16	HDAT-0,35	HDAT-0,5	HDAT-0,75	
1	Membrane ²⁾	10095/	10098/	10096/	10097/	10099/	
2) For the complete membrane ordering code, specify the letter corresponding to the elastomer after the number (see nomenclature).							

- 1 HT reserves the right to change informations of this catalog without previous warning.
- 2 Copy is forbidden.
- 3 If not indicated, dimensions in milimetres.

